

Part Number	D412-664-403	Box Part Number	Plywood Box	L x W x D
Description	Crosstube Installation, High Aft	Other Packaging	MF3433	113 x 35.5 x 12
		Logo Decals	N/A	MF668 / MF1612

Packaging Instructions and Decal Placement
D412-664-403

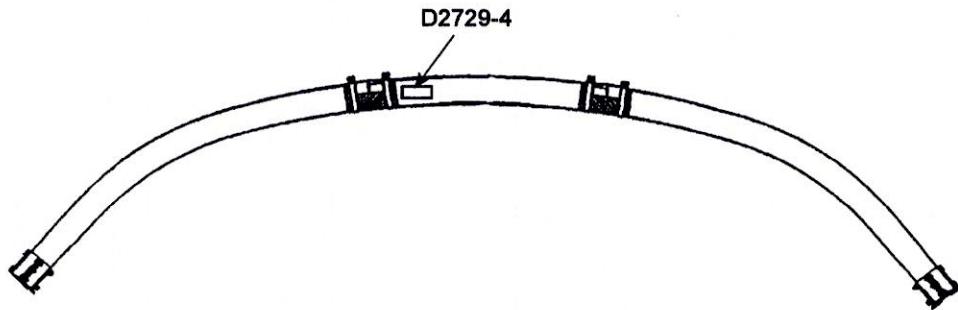
Build box out of 3/4" plywood. Box is 6" deep. 10.75 dimension includes pallet that is installed to underside. Box dimensions are exterior dimensions.

Technician will apply label D2729-4 as per drawing below. Place crosstube in plastic bag.

Glue 4 x 8 x 1" foam in bottom of box. Glue foam pieces in place as per picture on sheet 2 (MF3433 2 sets, 4 Pcs, MF668, 2 sets, 4 Pcs, MF1612 4 Pcs). Place hardware and paper work in Dart bag together and place in lower left corner of box. Apply top portion of MF3433 and MF668 to correspond with bottom foam already in place, then close box. Apply Dart logo tape (always starting at first complete Dart logo) on top portion of box, length wise. Apply strapping after first Dart logo and there after apply strapping after every second Dart logo.

Apply clear tape over strapping. Apply label D2729-3 as per instructions in QSI 014.

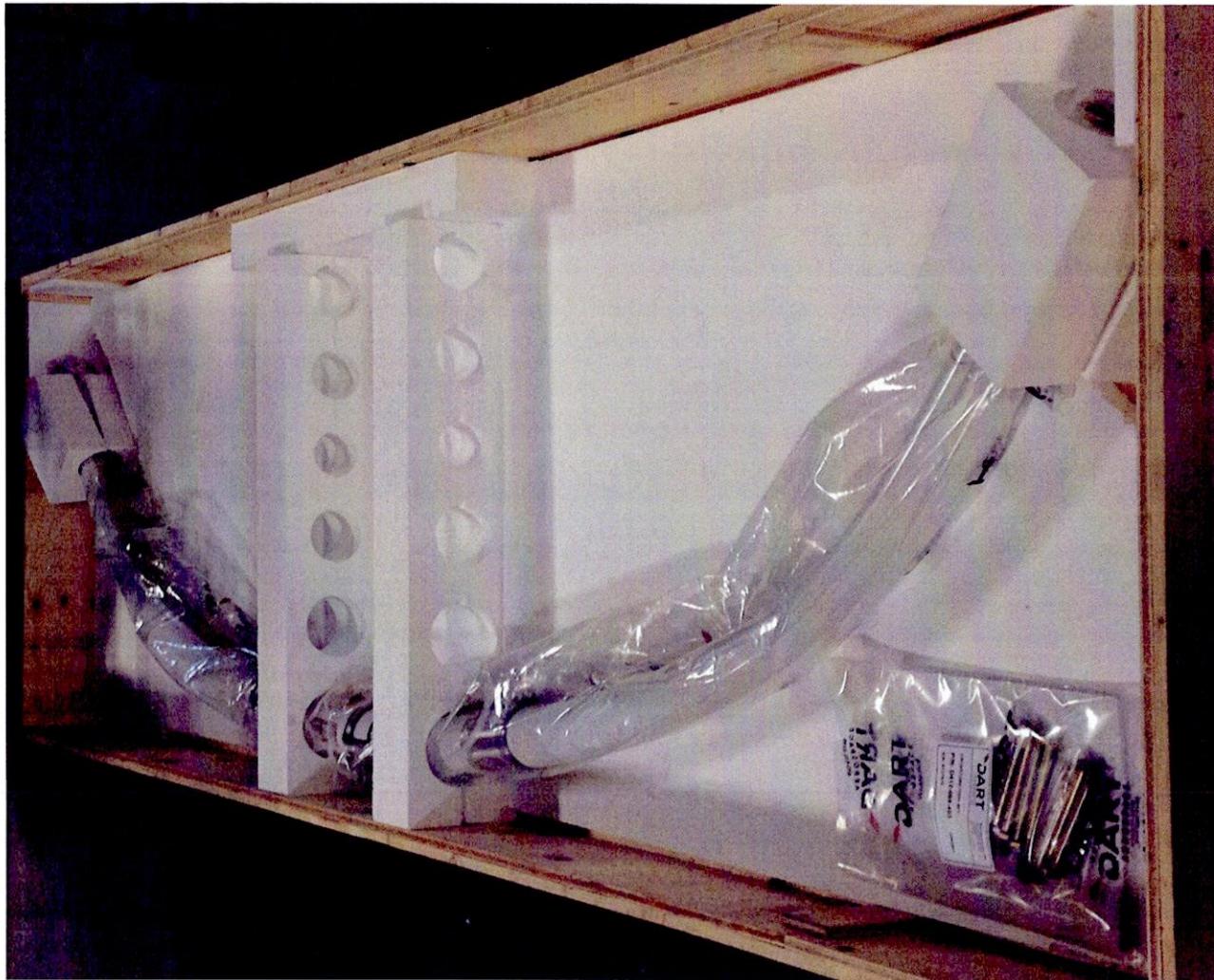
Apply clear tape over label and staple.


D2729-4
D2729-3


Part Number	D412-664-403	Box Part Number	Plywood Box	L x W x D	113 x 34.625 x 10.75
Description	Crosstube Installation, High Aft	Other Packaging	MF3433	MF668 / MF1612	
		Logo Decals	N/A		

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